

October 16, 1950

Department #54

106-10

FOR AGENTS ONLY  
List of Parts Complete

for

Machine No. 106-10

MANUFACTURED BY

THE DODGE BROTHERS

DETROIT, MICHIGAN, U.S.A.

VO:RR

October 16, 1950  
Department #54

List of Parts Complete

for

Machine No. 106-10

No.	Name
*130387	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube for oiling 64267
56003	" " " with 52045, for oiling 38458
52045	" " " Packing (cotton)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
446 AL	" " " " " Set Screw
64388	" " " " " (intermediate)
64389	" " " " " " 64388 with 52045
52045	" " " " " Oil Pad (cotton)
423 AL	" " " " " Set Screw
64253	" " " Collar with two 624AL
624 AL 2	" " " " Set Screw
57439	" " " Crank (back) with four 163C
163 C 4	" " " " " Set Screw
127772	" " " " (front) with 443AL
127833	" " " " " Pin

No.		Name	
448 AL		Arm Rock Shaft Crank (front) Set Screw	
54105	" " "	Flanged Bushing	
52045	" " " "	" " Oil Pad (cotton)	
453 AL	" " " "	" " Set Screw	
18154	" " "	Front Bearing Oil Pad (felt)	
57959	"	Rotary Shaft with 57824	
130294	" " "	57959 with 64366	
130346	" " "	Bushing (front)	
51322 C	" " " "	" " Set Screw	
130347	" " " "	" (intermediate) back	
51321 C	" " " "	" " " Set Screw	
57781	" " " "	" " " with 49093	
		and 64805	
49093		Arm Rotary Shaft Bushing (intermediate) back Oil Pad (braided cotton) long	
64805		Arm Rotary Shaft Bushing (intermediate) front Oil Pad (braided cotton) short	
832 C		Arm Rotary Shaft Bushing (intermediate) front Set Screw	
54450	" " "	Collar with two 1258AL	
1258 AL 2	" " "	" " Set Screw	
61441	" " "	Flanged Bushing (back) with 49093 and 64805	
49093		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long	
64305		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short	
159 F 3		Arm Rotary Shaft Flanged Bushing (back) Screw	
57824	" " "	Oil Pad (felt)	
144 D	" " "	Screw	
23933	"	Side Cover	
176 J	" " "	Screw	

No.	Name													
131709	Balance Wheel (single belt groove) 2 in. pulley with two 435AL													
435 AL	2	Balance Wheel Set Screw												
57211	Cloth Plate (small) with three 57404, for small Throat Plates													
57212	4	Cloth Plate (small) Hook												
57404	3	"	"	"	Oil Tube									
691 F	2	"	"	"	Screw									
57213	"	"	"	Slide (large)										
57214	Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J													
57215	Cloth Plate (small) Slide (large) Spring													
725 J	2	"	"	"	"	"	Screw							
57216	"	"	"	"	(small)									
57217	Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J													
57218	Cloth Plate (small) Slide (small) Spring (left)													
665 J	2	"	"	"	"	"	Screw							
57219	"	"	"	"	"	"	(right)							
665 J	2	"	"	"	"	"	Screw							
57435	Cloth Plate (small) complete, Nos. 57211, 57214 and 57217													
57220	"	"	"	57435 with four 57212										
130309	"	"	(large) with two 57404 (for medium Throat Plate)											
57404	2	"	"	Oil Tube										
1011 F	"	"	"	Screw (left)										
893 F	"	"	"	(right)										
57344	"	"	"	Slide										
57345	Cloth Plate (large) Slide complete, Nos. 57344, two 52633 and four 725J													
52633	2	Cloth Plate (large) Slide Spring												



No.		Name						
193 J	4	Cloth Plate (large)	Slide Spring	Bracket	Screw			
725 J	4	"	"	"	"	"	Screw	
130312		Cloth Plate (large)	complete, Nos.	57365, 130311, two				
		57334	and four 193J (for large Throat Plates)					
898 F		Cloth Plate (large)	Screw (large)					
1011 F		"	"	"	"	(small)		
64267		Crank Connecting Rod	with two each 896AL and 1057AL					
*64366		"	"	"	64267	with 50069C		
50069 C		"	"	"	Ball Screw	Stud (upper)		
1516 E		"	"	"	"	"	"	Nut
64268		"	"	"	"	"	"	Washer
896 AL	2	"	"	"	Cap (lower)	Screw		
1057 AL	2	"	"	"	(upper)	Screw		
57289		"	"	Oil Case	with 57290, 133190 and			
		four each 185F and 448AL						
57290		Crank Connecting Rod	Oil Case Cap					
133190		"	"	"	"	"	Packing (felt)	
185 E	4	"	"	"	"	"	Screw	
448 AL	4	"	"	"	"	"	Set Screw	
57223		Face Plate						
61226		"	"	for use with	Needle Clamp	Support		
46111		"	"	Pin				
51224 W		"	"	Thumb Screw				
57224		Feed Bar	with two 457AL					
57796		"	"	57224	with 57795 (for less than 3 in. gauge			
					between outside needles)			
57395		Feed Bar	with two 462AL (for 130343)					
130343		"	"	57395	with 57795 (for 3 in. gauge and above			
					between outside needles)			
57225		Feed Bar	Hinge Pin					
457 AL	2	"	"	"	"	Set Screw		

No.		Name
462 AL	2	Feed Bar Hinge Pin Set Screw
130211		" Dog, 21 teeth (16 teeth to the inch) for gathering, for medium Throat Plates
57926		Feed Dog, 17 teeth (13 teeth to the inch) for large Throat Plates
130247		Feed Dog, 21 teeth (16 teeth to the inch) for general work, for large Throat Plates
Note: Feed Dog for small Throat Plates not numbered.		
57293		Feed Dog Packing .005 in. thick
57294		" " " .012 in. thick
57321		" " " .021 in. thick
1255 F		" " Screw
57896		" " Support with two each 1083C and 1700E (for 3 in. to 4 1/8 in. gauge, between outside needles)
57897		Feed Dog Support with two each 1698E and 50364C (for 4 3/16 in. to 6 in. gauge between outside needles)
1083 C	2	Feed Dog Support Adjusting Screw
50364 C	2	" " " " " Screw
1698 E	2	" " " " " " Nut
1700 E	2	" " " " " " Nut
1255 D		" " " Screw
*57227		" Eccentric
*127506		" " for 127508
*61020		" " Body
51061 AL	2	" " " Set Screw
130337		" " Lubricating Pad (wood)
217 J		" " Set Screw
196 F		" " " Screw
7071		" " " " Washer

No.	Name	
57228		Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 50653C, 57227, 61020, 130337 and two 51061AL
127508		Feed Eccentric (adjustable) complete, for 127608, Nos. 196F, 50653C, 61020, 127506, 130337 and two 51061AL
130324		Feed Eccentric Connection with 127851 and 130328, for 130325
130326		Feed Eccentric Connection with 127851 and 130328, for 130327
130325		Feed Eccentric Connection 130324 with 57228 and 127788
130327		" " " 130326 with 127508 and 127788, for 4 1/2 stitches per inch
130328		Feed Eccentric Connection Oil Cup
127851		" " " " " Oil Pad (braided cotton)
57230		" Lifting Eccentric with two 624AL
130388		" " " Connection with 1258AL and 41128
57795		" " " " " 130388 with 57230
41128		" " " " " Oil Wick
1258 AL		" " " " " " " Plug
624 AL 2		" " " " Set Screw
50653		" Regulating Screw
127509		" Rocking Frame with four 624AL
127788		" " " Bar
624 AL 4		" " " " Set Screw
57234		" " " Hinge Pin
57235	2	" " " " " " Bushing
449 AL 2		" " " " " " " Set Screw
624 AL 2		" " " " " Set Screw
57441	10	Looper (large shank) for heavy work
57932	10	" (small shank) for two or more consecutive gauges of 1/8 in.

No.	Name								
57619	Looper Carrier with ten 853AL, for 57932								
57668	" " " " 50370F, for 57441								
157 D	" " Screw								
57960	" Eccentric with 57974 and two each 889AL and 130337								
57961	Looper Eccentric Connection								
57962	" " " 57961 with 57242 and 57960								
57963	" " Oil Cup								
51196 F	" " " " Adjusting Screw								
57967	" " " " Oil Adjusting Screw								
57966	" " " " " " " Coupling								
57968	" " " " " " " Spring								
57969	" " " " Pipe								
57970	" " " " " 57969 with 57973								
57972	" " " " Joint								
57965	" " " " Plate								
57979	" " " " Screen								
704 D	" " " " Screw								
57974	" " " Pad (braided cotton)								
57971	" " " Pipe Coupling								
57973	" " " " Sleeve								
57964	Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979								
130337	2	Looper Eccentric Lubricating Pad (wood)							
889 AL	2	" " Set Screw							
57368	" Rock Shaft with two 1147AL								
57370	Looper Rock Shaft (adjustable) complete, Nos. 57363 and 57369								
57337	Looper Rock Shaft 57370 with 57243								
57242	" " " Bar								
1147 AL	2	" " " " Set Screw							

No.	Name						
57869	Looper Rock Shaft Connecting Stud with two 1147AL						
1147 AL	2	"	"	"	"	Set Screw	
57243		"	"	"	Hinge Pin with 860E and 130336		
130336		"	"	"	"	Oil Wick (braided cotton)	
860 E		"	"	"	"	Plug Screw	
446 AL		"	"	"	"	Set Screw (left)	
446 AL		"	"	"	"	" (right)	
853 AL	10	"	Set Screw for 57619				
50370 F	10	"	"	"	"	57668	
46051	Needle Bar						
57620		"	"	46051 with 57621, for 1/8 in. to 3/16 in.			
				gauges			
57997	Needle Bar 46051 with 57998, for 7/32 in. to 2 13/16 in.						
				gauges			
130398	Needle Bar 46051 with 130400, for 2 7/3 in. to 4 7/16 in.						
				gauges			
130399	Needle Bar 46051 with 130401, for 4 1/2 in. to 6 in.						
				gauges			
38456	Needle Bar Bushing (lower)						
1133 E		"	"	"	"	Set Screw	
57245		"	"	"	(upper)		
1133 E		"	"	"	"	Set Screw	
38453		"	"	Connecting Link			
130322		"	"	"	"	38453 with 57940 and 130317	
				(no support)			
130319	Needle Bar Connecting Link 38458 with 57940 and 130318						
				(for use with support)			
57940	Needle Bar Connecting Link Hinge Stud						
1520 F		"	"	"	"	"	
130317		"	"	"	Nut		
					Stud with 50379C and two 137E		
				(no support)			

No.	Name					
130318	Needle Bar Connecting Stud with 50379C and two 187E (for use with support)					
133111	Needle Bar Connecting Stud with 50379C and two 187E					
187 E	2	"	"	"	"	Clamping Screw for 1/8 in. to 3/16 in. gauges
57621	Needle Clamp with ten 620F, for 1/8 in. to 3/16 in. gauges					
57998	Needle Clamp with ten 50014F, for 7/32 in. to 2 13/16 in. gauges, for 57997					
130401	Needle Clamp with ten 735F, for 130399					
130400	"	"	"	"	735F, for 130398	
130386	"	"	Guide			
57450	"	"	"	Bracket (left)		
161 J	"	"	"	"	"	Screw
133048	"	"	"	"	(right)	
161 J	"	"	"	"	"	Screw
130359	"	"	"	"	Holder	
1193 D	"	"	"	"	"	Screw
914 F	"	"	"	Screw		
220 J	"	"	Support	Screw		
127956	Needle Clamp Support (adjustable) complete for 2 7/8 in. to 4 7/16 in. gauges between outside needles, Nos. 1654J, 9525, 51278J, 127954 and 127955					
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges between outside needles, Nos. 1654J, 9525, 51278J, 127953 and 127955					
127953	Needle Clamp (lower) Support					
127954	"	"	"	Support		
127955	"	"	(upper)	Support		
51273 J	"	"	Support	Clamping	Screw	
1654 J	"	"	"	"	"	Nut
9525	"	"	"	"	"	Washer

No.	Name
50365 J	Needle Clamp Support Screw (lower)
220 J	" " " " (upper)
57654	" " with two 50239C, for 1/8 in. and 3/16 in. gauges
57423	Needle Guard with two 50239C, for 1/4 in. and 5/16 in. gauges
57319	Needle Guard (left) with 50239C, for 3/8 in. gauge and above
57320	Needle Guard (right) with 50239C, for 3/8 in. gauge and above
57251	Needle Guard Bar for 57254 (for small Throat Plate)
57351	" " " 57354 (for medium Throat Plate)
57381	" " " 57382 (for large Throat Plate)
127753	" " Bracket (left) with 440F, for 57254 (for small Throat Plates)
57943	Needle Guard Bar Bracket (left) with 440F, for 57354 and 57382 (for medium and large Throat Plates)
177 C	Needle Guard Bar Bracket (left) Screw
127754	" " " (right) with 440F, for 57254 (for small Throat Plates)
57944	Needle Guard Bar Bracket (right) with 440F, for 57354 (for medium and large Throat Plates)
177 C	Needle Guard Bar Bracket (right) Screw
57254	" " " Holder, for 57211 and 130284 (for small Throat Plates)
57354	Needle Guard Bar Bracket Holder, for 130310 (for medium Throat Plates)
57332	Needle Guard Bar Bracket Holder, for 130312 (for large Throat Plates)
29627	Needle Guard Bar Bracket Holder, Dowel Pin
50154 D 2	" " " " " Screw

No.		Name	
440 F	2	Needle Guard Bar Set Screw	
50239 C		" " Set Screw	
620 F	10	" Set Screw, for 57621	
735 F	10	" " " " 130400 and 130401	
50014 F	10	" " " " 57998	
57255		Presser Bar	
57669		" " (for Universal Compensating Presser Foot)	
61046		" " Bushing (lower)	
1133 E		" " " " Set Screw	
38456		" " " (upper)	
1133 F		" " " " Set Screw	
130360		" " Lifter	
57257		" " Lifter	
57258		" " " Hinge Pin	
447 AL		" " " " " Set Screw	
194 D		" " " Set Screw	
57259		" " Lifting Bracket with 453AL and 1819	
57260		" " " " Guide	
1819		" " " " Roller and Stud	
453 AL		" " " " Set Screw	
57977		" " " Lever	
57276		" " " " Connecting Rod	
57277		" " " " " " Collar	
		with two 4650	
465 C	2	Presser Bar Lifting Lever Connecting Rod Collar Set Screw	
24122		" " " " " " Spring	
45057		" " " " " " " " Stop	
		Washer	
57000		Presser Bar Lifting Lever Connecting Stud	
57279		Presser Bar Lifting Lever Connecting Stud complete, Nos.	
		453AL, 1423J, 1904 and 57273	

No.		Name														
1904		Presser Bar Lifting Lever Connecting Stud Roller (roller only)														
1423 J		Presser Bar Lifting Lever Connecting Stud Roller Cap Screw														
453 AL		"	"	"	"	"	Set Screw									
57399		"	"	"	"	"	Extension									
898 E	2	"	"	"	"	"	Screw									
802 X		"	"	"	"	"	Hinge Screw									
57978		"	"	"	"	"	Spring									
38467		"	"	Spring (flat)												
38468		"	"	" Stud												
460 AL		"	"	Lifting Lever Hook Set Screw												
130349		"	Foot (solid) for gauges up to 2 in.													
130350		"	(side hinged) with 386C, 1528J and 13948, for 2 in. up to 3 in. gauges													
130281		Presser Foot (side hinged) with supports, with 386C, 1528J, 13948 and two each 452C, 1094J, 1700J and 57890, for gauges 3 in. and above														
57925		Presser Foot (hinged, adjustable) with two each 440AL, 1094J, 1698J, 51097J and 57890, for gathering														
440 AL	2	Presser Foot Adjusting Screw, for 57925														
452 C	2	"	"	"	"	"	for 130281									
1698 J		"	"	"	"	"	Nut, for 57925									
1700 J		"	"	"	"	"	for 130281									
176 J		"	"	Screw												
13948		"	"	Shank												
386 C		"	"	" Hinge Screw												
1528 J		"	"	" " Nut												
57890		"	"	Support Bracket												
1094 J		"	"	" " Screw, for 57925												

No.	Name					
51097 J	Presser Foot Thumb Screw					
574 W	Pressure Regulating Thumb Screw					
1539 W	" " " Lock Nut					
57883	Slack Thread Controller					
57884	" " " Clamp					
1115 P	" " " " Screw					
130362	Tension Bracket with Tension Releaser complete, Nos.					
	46382, 57391, 57440, 130361, 130370, 130377, 130378					
	and two 180J					
130361	Tension Bracket with 140197AL, 140198AL, 140199AL, six					
	130384, seven 57394 and thirteen 458AL					
140197 AL	Tension Bracket Set Screw (lower)					
140198 AL	" " " " (upper)					
57622	" " Thread Eyelet					
190 J 2	" " " " " Screw					
130339	" " " " Separator					
130343	" " " " " Post					
1620 J	" " " " " " Nut					
1423 J	" " " " " Screw					
2102 20	" Disc					
51570 C 10	" Regulating Thumb Nut					
130369	" Releaser					
130370	" 130369 with 130379 and six 219J					
57391	" " Bar					
57440	" " " Collar with 457AL					
457 AL	" " " " Set Screw					
140199 AL	" " " Set Screw					
130377	" " Lifting Bracket					
130 J 2	" " " " " Screw					

No.	Name				
46382	Tension Releaser Pin				
130378	" " Spring				
130379	" " Wearing Plate				
219 J 6	"	"	"	"	Screw
32572 10	Releasing Disc				
57266	"	"	"	Lever	
57267	"	"	"	Connection	
193 F	"	"	"	"	Set Screw
788 D	"	"	"	Hinge Screw	
130383 7	"	"	Pin (large)		
57393 4	"	"	" (small)		
50326 C 10	"	Screw Stud			
59539 10	"	"	50326C with 51570C		
130384 6	"	"	Bushing (long)		
57394 7	"	"	" (short)		
458 AL 13	"	"	Set Screw		
59534 10	"	Spring			
59537 10	"	"	Bushing (large)		
59538 10	"	"	" (small)		
131696 10	"	Thread Guide			
57628	Lubricating Oil Cup with Bracket				
57629	"	"	" Pad (felt)		
57630	"	"	"	"	Pin
57631	Thread Lubricating Oil Cup with Bracket complete, Nos.				
	57628 to 57630 (not regularly furnished)				
57305	Thread Take-up				
57306	"	"	Arm		
100 J	"	"	"	Clamping Screw	
50379 C	"	"	"	Set Screw	
756 D 2	"	"	Screw		

No.				Name
130212				Throat Plate, for 130211
57927		"	"	for 57926
691 F	4	"	"	Screw
-----				Number Plate
15405	2	"	"	Rivet
*15404				Trade Mark
15405	2	"	"	Rivet